

# **■ DESCRIPTION**

E-72 Series controllers are designed using new generation micro-controllers for on/off and PID control. Unit dimensions are 72x72 mm, conforming to IEC 668.

The E-72 Series has a 2x4 digits LED display range from -1999 to +9999 and configurable universal inputs (T/C, R/T, mV, mA) with 16 bit resolution, low calibration drifts with environmental conditions.

E-72 Series controllers have easy programming facilities to provide on/off and PID forms and are used in every field of the industry for measurement and control of temperature, pressure, level, current, voltage, resistance and other process parameters in the industries such as iron & steel, cement, plastic, chemistry, metallurgy, petrochemical plants, refineries, ceramic, glass and others.

# **■ TECHNICAL SPECIFICATIONS**

Accuracy Class	0.5
	5.5
Display Resolution	1/9999
Display	2x4 Digit LED (10 mm)
A/D Conversion	16 bit
D/A Conversion	I2 bit
Reading Speed	2 Readings / second
Input Resistance	T/C, mV: $\geq$ I M $\Omega$ mA, : $\leq$ 5 I $\Omega$
Noise Suppression	120 dB 50 Hz
Operating Temperature	-10 ÷ 55°C
Temperature Comp.	0–50°C
Operating Voltage	85–265 V AC 85–375 V DC 20–60 V AC 20–85 V DC
Power Consumption	Max. 7 VA
Relay Output	SPST-NO 250 V AC 5A
Input Signal	T/C, R/T, mA, mV
Sensors	Thermocouple Resistance Thermometer Others = Standard and non-standard transmitters and converters
Memory	EEPROM max. 10 <sup>5</sup> writing
Weight	232 gr

# **■ STANDARD WORKING LIMITS**

Inputs	Туре	Min.	Max.
Cu-Const	Type-U*	-200°C	600°C
Cu-Const	Туре-Т	-200°C	400°C
Fe-Const	Type-L*	-200°C	850°C
Fe-Const	Type-J	-200°C	1100°C
Cr-Al	Туре-К	-200°C	1300°C
NiCr-Ni	Туре-К	-200°C	1300°C
Cr-Const	Туре-Е	-200°C	1000°C
Nicrosil-Nisil	Type-N	-200°C	1200°C
Pt%10Rh-Pt	Type-S	0°C	1760°C
Pt%13Rh-Pt	Type-R	0°C	1760°C
Pt%18Rh-Pt	Туре-В	60°C	1800°C
Pt-100	∞=0.385	-200°C	840°C
mV	0–1000 mV	-1999 unit	9999 unit
mA	0–20 mA	-1999 unit	9999 unit

<sup>\*</sup> DIN 43710 standards, others conform to IEC 584. E-72 Series instruments are general purpose and can be configured according to the application.

## **■ FEATURES**

Set Adjustment	Between set point limits
Contact Forms	Low (LO), HIGH (HI), Lob, HIb, Lod, HId
Dead Band (Hysterisis)	0–999.9 (EU)*
Resolution	0.1 or 1
Proportional Band (Pb)	0.1–999.9 (EU)*

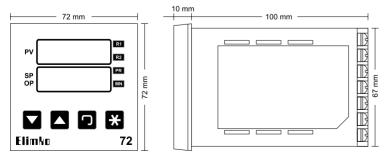
Integral Time(It)	0–3600 seconds
Derivative Time (Dt)	0–3600 seconds
Bias	0-100%
Control Form	ON-OFF, PID
Control Outputs	0–20 mA, 4–20 mA, NO Contact, pulse

<sup>\*(</sup>EU) °C or °F for the thermocouples and the resistance thermometer inputs, for the linear inputs, same with the unit which is controlled. Decimal point can be determined by parameter of dP.

### ORDERING GUIDE

E-72 Series Controllers E-72 -W-X-0-Z **Standard Features** • Programmable universal inputs • Programmable universal outputs • Transmitter power supply 24 V DC Auto-tune Configurable by the customer **Relay Outputs** None ····· I relay Ix(NO-O) 2 relays 2x(NO-O) Pulse voltage to drive SSR, 24 V/20 mA Pulse voltage to drive SSR, 24 V/20 mA + 1 relay 1x(NO-O) **Analog Outputs** 0–20 mA / 4–20 mA (non–isolated) Communication **Power Supply** 85–265 V AC / 85–375 V DC 0 20–60 V AC / 20–85 V DC **Examples** E - 72 - 0 - 0 - 0 - 0 Indicator works with 220 V AC One relay output, works with 220 V AC E - 72 - I - 0 - 0 - 0 E - 72 - 2 - I - 0 - I Two relays and one analog output, works with 24 V DC

#### DIMENSIONS



Panel cut-out =  $68 \times 68 \text{ mm}$ 

<sup>\*</sup> The company's policy is one of continuous product improvement. We reserve the right to modify the information contained herein without notice.